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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200
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D350-567-143
Job Sheet 188660



007896

Part No: D350-567-143

Job Qty: 2 pcs

Part Name: Floor Window Close Out (Energy Attenuating Seats)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI 9590 REV.G IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	2/11/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		

FEB 22 2019

Fgo33

Fgo33

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Remarks: _____ Slit tube: ☐ _____ Crack tube: ☐ _____ Eng. (Non-AWA): ☐ _____	DEPARTMENT/PROCESS <table border="1" style="width: 100%; border-collapse: collapse;"><tr><td>Engineering</td><td>☐</td></tr><tr><td>Water Jet</td><td>☐</td></tr><tr><td>Supplier</td><td>☐</td></tr><tr><td>Quality</td><td>☐</td></tr></table> MRB (QSI042) _____ Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	Engineering	☐	Water Jet	☐	Supplier	☐	Quality	☐																																
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Date: _____ Sequence: _____ Description Work Order L _____																																										
Container No: S155867 Part: D350-567-143 Job No: 188660 Serial No/Batch: S155867 Revision: G Inspector: _____ Exp Date: _____ Instructions: TC STC SH92 - 18 Issue 6 of 6, FAA STC SH989NE Dart Aerospace Ltd. 1270 Aberdeen Street Windsor, ON K6H 1K7 Canada TEL: 519 632-5200 FAX: 519 632-5201 Email: sales@dartaero.com www.dartaerospace.com																																										
Root Cause <table border="1" style="width: 100%; border-collapse: collapse;"><tr><td>Operator</td><td>☐</td></tr><tr><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td></tr><tr><td>Handling/Presservation</td><td>☐</td></tr><tr><td>Material</td><td>☐</td></tr><tr><td>Product Improvement</td><td>☐</td></tr><tr><td>Process Improvement</td><td>☐</td></tr><tr><td>Human Factors</td><td>☐</td></tr></table>	Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Presservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	<table border="1" style="width: 100%; border-collapse: collapse;"><tr><td style="width: 33%;">☐ Pressure/Forced</td><td style="width: 33%;">☐ Contamination</td><td style="width: 33%;">☐ Power Loss/Surge</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td></tr><tr><td colspan="3"> Other/Details: _____ </td></tr></table>		☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	Other/Details: _____		
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				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	2 pcs	2/11/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	2 pcs	2/11/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
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					Packaging 3 - 14 - B4B
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					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	2 pcs	2/11/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	2 pcs	2/11/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-143
 Location: _____
 135 - Document Control) Photocopy bluefile & type labels per PPP D350-567-143 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	10 Ea (5 ea)	110-Packaging 1 - Pick Kit	5131193
AN525-10R6	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM132307
AN525-832R7	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5089346
D3802-1	Window Seal (\$ Per Foot)	4 ft (2 ea)	110-Packaging 1 - Pick Kit	5104211
X1- D4434-041	Fwd Bracket Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145242X1
X2- D4434-047	Cover Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152623 - échoué
D4435-9	Bracket	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5144007
D4436-041	Aft Bracket Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5154981
D4441-1	Rubber Seal	4 ft (2 ea)	110-Packaging 1 - Pick Kit	5092167
D4971-041	T/R Bellcrank Cover Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5139462
MS21042L06	Nut	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	5148664
MS21042L08	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5080644
MS21042L3	Nut	10 Ea (5 ea)	110-Packaging 1 - Pick Kit	5132364
MS21059L3	Nut Plate	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5083547
MS35206-229	Screw	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	5143702
NAS1149F0332P	Washer	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5134693
NAS1149FN616P	Washer	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	5144957
NAS1149FN816P	Washer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	F117316-25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	10	322	0
	AN525-10R6	4	110	0
	AN525-832R7	4	169	0
	D3802-1	4	120	0
	D4434-041	2	0	0
	D4434-047	2	1	0
	D4435-9	4	26	0
	D4436-041	2	2	0
	D4441-1	4	476	0
	D4971-041	2	8	0
	MS21042L06	14	166	0
	MS21042L08	4	1,434	0
	MS21042L3	10	2,346	0
	MS21059L3	4	106	0
	MS35206-229	14	284	0
	NAS1149F0332P	20	2,403	0
	NAS1149FN616P	28	56	0
	NAS1149FN816P	4	227	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



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